

# CLOPAY COMMERCIAL – MODELS 902, 903 architectural series



CONSTRUCTION  
**2 1/8"**  
THICKNESS

WARRANTY  
**5YR**  
LIMITED  
CONSTRUCTION

*Model 903 with Insulated Glass and Bottom  
Insulated Aluminum Panel, Powder-Coated Frame*

## ALUMINUM FULL-VIEW DOORS

Clopay Aluminum Full-View doors offer designers the flexibility to let varying degrees of light in while complementing the surrounding structure. A wide selection of standard and custom glazing types make a bold statement in retail and store environments.

- 2-1/8" (54 mm) thick construction, 6063-T5 extruded aluminum alloy with integral reinforcing fin for maximum durability.
- Exclusive, capped rail construction helps seal out the elements and adds to door durability.
- Tongue-and-groove meeting rail.
- Available in a wide variety of powder-coated and anodized finish colors.
- Many glazing options available, including thermal glass, Low-E glass and polycarbonate panels in various colors.
- Model 902 features 44" (1.1 m) on center panel spacing with limited glazing options. Model 903 is fully customizable and features equal panel spacing.

[clopaycommercial.com](http://clopaycommercial.com)



Integral reinforcing fin adds durability and strength.

# OPTIONS

## GLASS/PANEL OPTIONS



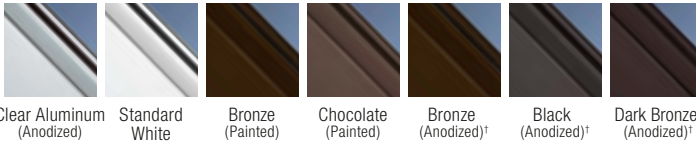
## CUSTOM POWDER COAT

Powder coat available in a variety of finishes, colors as well as custom formulations to complement your building design.

## GLASS/PANEL OPTIONS



## FRAME/SOLID PANEL COLOR OPTIONS



\* Mirrored and laminate not available in 1/2".  
† Additional cost and lead time may apply.

Glass thickness available in 1/8", 1/4" and 1/2". Low-E available on insulated glass. Tri-wall polycarbonate thickness available in 1/2". Panels can be aluminum to match the aluminum frame. Glass/acrylic panels may be combined with aluminum panels. Due to the anodizing process, slight color variation may occur. Custom powder coat, Color Blast® and anodized finish available. The use of "Bronze (Painted)" is recommended for a more consistent bronze finish color.

Acrylic windows require special cleaning. Never use products that contain ammonia or petroleum products to clean acrylic. Please visit [clopaydoor.com/acrylic](http://clopaydoor.com/acrylic) for complete details. See your Clopay Dealer for details.

# FEATURES

STANDARD HARDWARE	
TPE astragal in aluminum retainer	
Commercial 10-ball steel rollers (nylon tires available)	
Steel step plate and lift handle	
Galvanized steel end stiles	
Inside slide lock for increased security	
2" (50.8 mm) or 3" (76.2 mm) track	
10,000 cycle springs	
Galvanized aircraft cable with minimum 7:1 safety factor	
Variety of track configurations to meet building specifications	
MATERIALS AND CONSTRUCTION	
Panel Thickness	2-1/8" (54 mm)
Exterior Surface	6062-T5 extruded aluminum alloy with integral reinforcing fin
Max Width	24'2" (7.4 m)
Max Height	20' (6.1 m)
Exterior Colors	Standard White, Bronze and Chocolate Painted. Clear, Bronze, Black and Dark Bronze Anodized. Custom paint available.
Limited Warranties*	5-year limited finish warranty 1-year hardware warranty

\*For full warranty details see the 902, 903 official warranty document, posted on [www.clopaydoor.com](http://www.clopaydoor.com). For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



For more information on these and other Clopay products, call 1-800-526-4301 or visit [clopaycommercial.com](http://clopaycommercial.com)



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## HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

## HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

## MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

## EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

## DISTRIBUTED BY:

**JDT Garage Door Service**  
**602-703-9582**  
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